





Deposited metal hardness:HRC 60-65

Application :Used in cement industry, steel, electric power, mining, coal processing, and other wear-resistant industries. Suitable for wear plates, conveying channels, buckets, fans, fan blades, etc.

Typical Chemical Compostion(%):

	С	Cr	Mn	Si	Other
Requirement	4.0-6.0	27.0-32.0	1.0-2.5	0.5-1.5	≤0.6

Recommended welding parameters:

Diameter /mm	2.4	2.8	3.2	