



AKD-645-0

Deposited metal hardness:HRC 57-62

Application : Used in smelting, cement, petrochemical industry. Suitable for calciners, crushers, fans, etc.

Typical Chemical Composition(%):

	C	Cr	Mn	Si	W	Nb	Other
Requirement	3.5-5.5	20.0-26.0	0.5-2.5	0.5-2.5	20.-5.0	4.0-7.0	2.0-3.0

Recommended welding parameters:

Diameter /mm	2.4	2.8	3.2	—
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