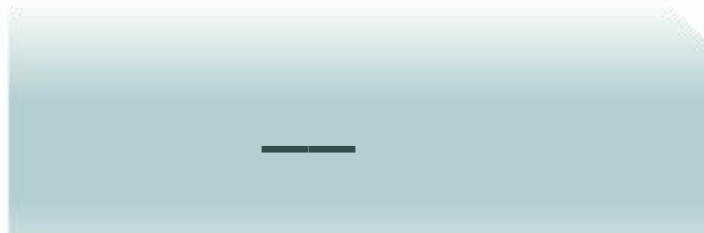


AKD-507



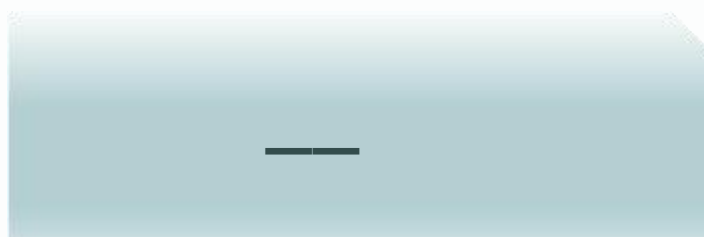
Deposited metal hardness:HRC 40-45

Application :1Cr13 surfacing welding wire, carbon steel or alloy steel shafts and valves with working temperature below 410°C

Typical Chemical Composition(%):

	C	Si	Mn	S	P	Cr	Other	—
Requirement	0.1-0.2	1.0	2.0	0.015	0.019	13.0-15.0	≥2.0	—

AKD-60G



Deposited metal hardness:HRC 40-45

Application : Good wear resistance, widely used in parts resistant to soil and sand wear

Typical Chemical Composition(%):

	C	Si	Mn	S	P	Cr	Other	—
Requirement	0.45-0.7	1.5	3.0	0.008	0.017	5.0-7.0	1.65	—