



Size: 10-60

AK J150

Description:

Application:

Typical Chemical Composition(%):

	SiO ₂ +TiO ₂	CaO+MgO	S	P	CaF ₂	Al ₂ O ₃ +MnO	---	---	---
Requirement	---	---	---	---	---	---	---	---	---
Actual Result	14- 23	24- 36	0.035	0.040	15- 25	20- 30	---	---	---

Notes on Usages:

1. The flux must be baked at 300°C~350°C for 2 hours before use.
2. Before welding, rust, oil, water and other impurities on the weldment should be removed.