

AK-ZGYD310

Hardness: 60

Description: Chromium carbide overlay flux-cored wires, resistant to intense abrasive wear. Mainly used in cement crushing roller roll surface pattern and other overlay welding.

Typical Chemical Composition(%):

	C	Si	Mn	Cr	V	Mo	Ni	W	—
Actual Result	4.50	0.70	1.20	23.0	0.50	1.50	—	1.0	—

AK-ZGYD501

Hardness: 62

Description: Chromium carbide overlay flux-cored wires, resistant to intense abrasive wear. Mainly used in cement crushing roller roll surface pattern and other overlay welding.

Typical Chemical Composition(%):

	C	Si	Mn	Cr	V	Mo	Ni	W	B
Actual Result	4.80	0.70	1.20	23.0	0.50	1.50	—	1.0	0.50