



GB/T 5293S55A 6 FB-SUN2M1

AWS A5.23 F8A8-ENi5-Ni5

EN ISO 14171-A S 46 6 FBT2Ni5

AK ENi5

Description: ENi5 is a high quality submerged arc welding wire for low temperature steel. Low content of S and P, excellent low temperature toughness.

Application: With flux (such as SJ101, etc.), it is used for welding of cryogenic vessels, offshore platforms and ships, such as submerged arc welding of S355 steel.

Typical Chemical Composition(%):

	C	Si	Mn	S	P	Mo	Ni		
Requirement	0.12	0.80	0.60-1.60	0.025	0.03	0.10-0.35	0.75-1.10		
Actual Result	0.04	0.18	1.40	0.005	0.009	0.20	0.94		

Typical Mechanical Properties:

	Tensile Strength (MPa)	Yield Stress (MPa)	Elongation (%)	Impact Values (J)
Requirement	550-700	≥470	22	27J(-60℃)
Actual Result	610	545	23	128