

AK-ZG455

Hardness: 44-48

Description: Cavity and bridge overlays for hammer forging dies with less complex cavities that are subjected to severe impacts. Sufficient wear resistance and good toughness at the same time.

AK-ZG650

Hardness: 47-51

Description: Suitable for high wear, high temperature, moderate cavity depth, moderate impact, simple shape press moulds. Overlay and local repair of hammer forging moulds. It is also very suitable for filling and repairing of forging dies for aluminium, titanium, magnesium and other forging parts.

AK-ZG655

Hardness: 48-53

Description: Various press mould cavities and bridge overlays. It is more wear-resistant than 650 and can withstand moderate impact.