

AK-ZG580

Hardness: 55-60

Description: All kinds of cast iron base material mould edge direct surfacing welding electrode, without priming layer.

AK-ZG11C

Hardness: 51-56

Description: Repairing and surfacing of curved edges of various cold work moulds.

AK-ZG600

Hardness: 55-60

Description: HMD-5, and other quenched air-cooled steel moulds, cold work mould steel mould edge surfacing.

AK-ZG610

Hardness: 51-56

Description: Edge filler welding of tool steel moulds such as Cr12MoV\SKD61.