



Surfacing flux-cored wires

AK-ZG625

Hardness: 29-34

Description: Filling of deep cracks in cavities. Surfacing at the bottom of the cavity and transition layer for severe impacts.

AK-ZG635

Hardness: 35-40

Description: Overlaying of scrap moulds with general output requirements. Applicable to hammer forging moulds, press moulds, also commonly used in the transition layer. Repair of forging equipment (mould base, anvil) requiring a certain degree of hardness.

AK-ZG450

Hardness: 42-46

Description: The best choice for severe impact, deep cavities, complex shapes and sharp corners of whammy forging moulds. Including cavity, side bridge part of partial or whole overlay. Can be used as a transition layer for overlaying higher hardness materials.