

AK-ZG710

Hardness: 58

Description:Chromium carbide overlay flux-cored wires, resistant to intense abrasive wear. It is mainly used for surfacing of the working layer of the crushing roll surface.

Typical Chemical Composition(%):

	C	Si	Mn	Cr	V	Mo	Ni	W	B
Actual Result	4.20	0.70	4.0	26.0	0.50	1.20	—	—	—

AK-ZG720

Hardness: 60

Description:High Vanadium Reinforced Chromium Carbide Overlay Flux Cored Wire, Intense Resistance abrasive wear, the addition of high vanadium greatly improves the matrix The addition of high vanadium greatly improves the toughness and impact resistance of the matrix. Mainly used in water mud crushing rolls, roll surface pattern and other overlays.

Typical Chemical Composition(%):

	C	Si	Mn	Cr	V	Mo	Ni	W	B
Actual Result	4.80	0.70	1.20	26.0	3.0	1.50	—	1.0	—