

AK-ZG750

Hardness: 64

Description:High niobium-vanadium reinforced chromium carbide overlay flux-cored wire, resistant to strong abrasive wear, high niobium-vanadium greatly improves the toughness of the matrix as well as impact resistance. Mainly used in cement crushing rolls, roll surface pattern surfacing.

Typical Chemical Composition(%):

	C	Si	Mn	Cr	V	Mo	Ni	Nb	B
Actual Result	5.50	0.70	0.80	26.0	1.0	1.0	—	6.0	—

AK-ZG615

Hardness: 20-25

Description:Filling of deep cracks in cavities before cladding. Repair of cracks in dovetail grooves, mould seats, hammer heads and other parts.